



INSTALLATION INSTRUCTIONS

4" DPF-Back Stainless Steel
49-44089-B (Black Tips)
49-44089-P (Polished Tips)

MAKE: GM

MODEL: Silverado HD / Sierra HD

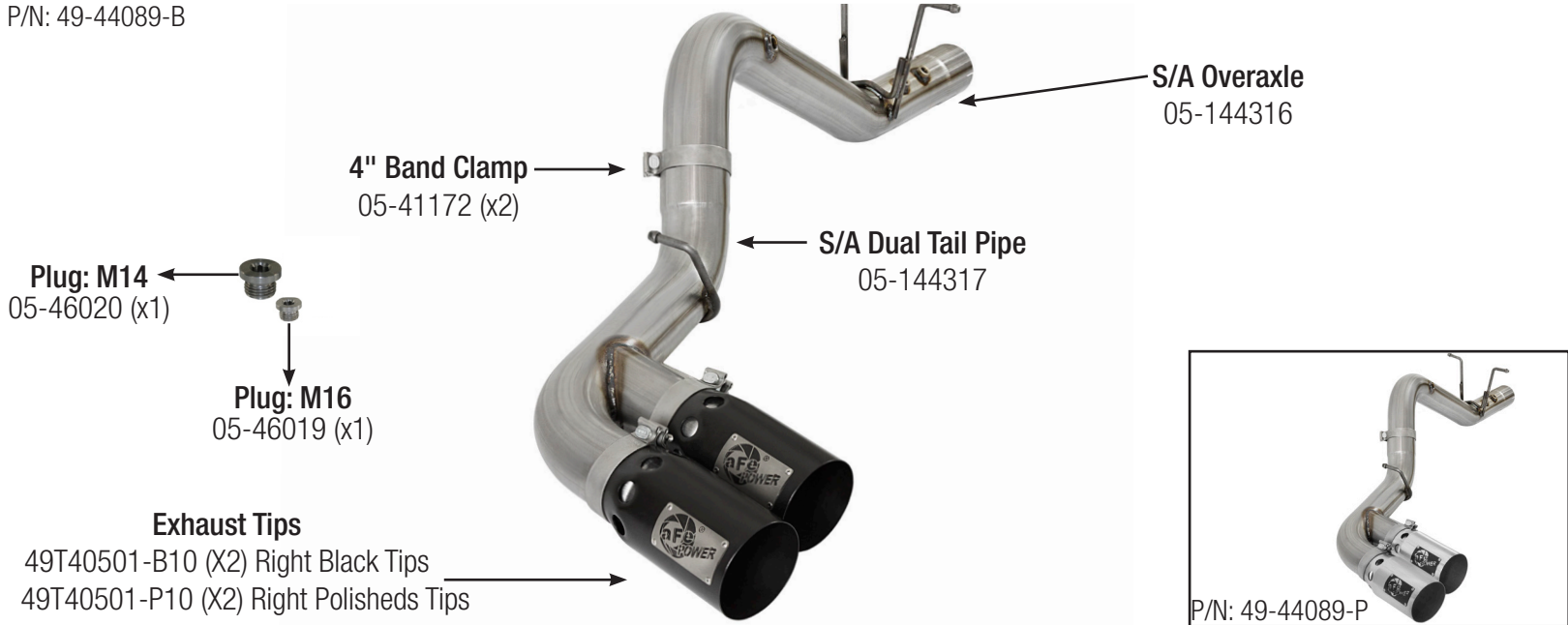
YEAR: 2017-2019

ENGINE: V8-6.6L (td) Duramax (L5P)

WHEELBASE: (153.7") Crew Cab/Short Bed w/ 6.6ft. Bed; (167.7") Crew Cab/Long Bed w/ 8ft. Bed

(NOTE: Does NOT fit Cab & Chassis models)

P/N: 49-44089-B



Professional installation is highly recommended. (Read instructions prior to installation). Make sure to always have at least (2) stands or jacks on hand to support the removal of OE system. Also for the installation of aFe system. Any Removal of rubber isolation mounts may require using a spray lubricant such as WD40 and a pry bar.

- Step 1: (Read Instructions prior to installation)** Professional installation is highly recommended for this procedure. Save time by spreading aFe exhaust components alongside your vehicle. Support stands are needed prior and during installation. Do not tighten any of the band clamps provided until the entire system has been fully installed and aligned. **NOTE: CUTTING STOCK EXHAUST OFF IS REQUIRED!!!**
- Step 2:** Remove NOx sensor. If your install is for a Crew/Cab Long-Bed 167.7" wheelbase. Do not remove the EGT sensor or the EPD sensor. All other wheelbase and cab configuration, must remove all sensors from tail-pipe section.
- Step 3:** Using a visible ink; measure the correct inches indicated below. From the rear weld line of the DPF (Diesel Particulate Filter) place a mark (As shown in Figure A).



(Figure A)

CAB CONFIGURATIONS:

- **CREW/CAB SHORT-BED 153.7" MEASURE 3" BACK FROM WELD LINE.** The mark will indicate your cut location.
 - **CREW/CAB LONG-BED 167.7" MEASURE 26" BACK FROM WELD LINE.** The mark will indicate your cut location.
- Step 4:** Cutting will be done under vehicle, make sure support stands are supporting weight before cutting stock exhaust. Remove the rear tail-pipe section after it has been cut.
- Step 5:** Install over-axle pipe. **NOTE:** CC/SB 153.7"wb, plug all OE sensors back into aFe exhaust. CC/LB 167.7"wb, insert sensor plugs provided to aFe over-axle.
- Step 6:** Install tail-pipe turnout onto over-axle tube.
- Step 7:** Install Rebel XD tips to desired exit position. Tighten down band clamps on both tips with the aFe power logo facing rear of truck. Or you can angle the badges to your preference.
- Step 8:** Align exhaust components and fully tighten down both 4" band clamps provided.
- Step 9:** Remove all tools and support stands. Turn vehicle on and check all sensors including band clamps for exhaust leaks.
- Step 10:** Installation is complete. aFe recommends tightening all exhaust components after 50-100 miles.

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**