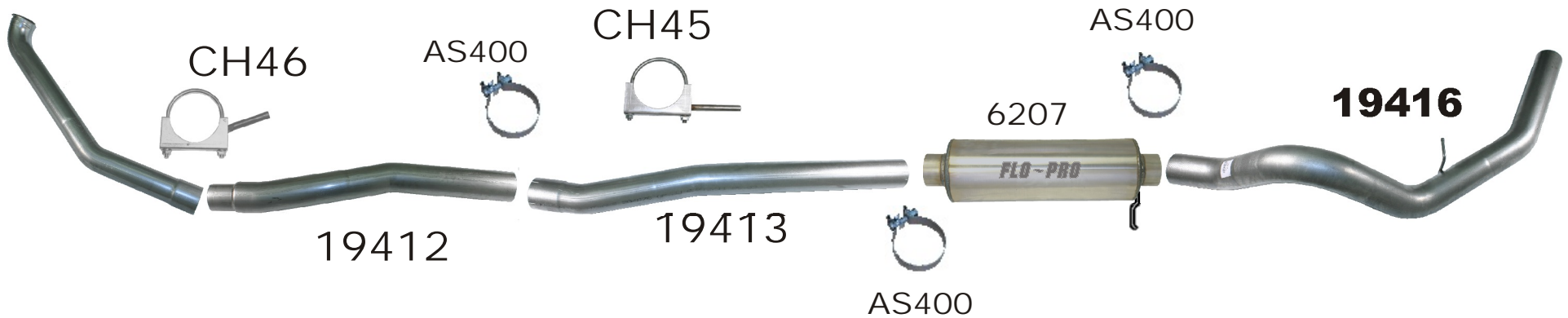


RACE  
APPLICATION  
ONLY

# 822

1994-2000 Chev/GM 6.5L- 4" SINGLE WITH HANGERS

19411



- 1-19416
- 1-6207
- 1-19413
- 1-19412
- 1-19411
- 1-CH45
- 1-CH46
- 3-AS400

**FLO~PRO**  
PERFORMANCE EXHAUST

PICKED BY: \_\_\_\_\_



**WARNING: BEFORE YOUR BEGIN, VERIFY THAT YOU RECEIVED THE RIGHT KIT & EACH PART LISTED ON THE REVERSE PAGE**



**KIT #822  
1994-2000 CHEV/GM 6.5L 4" SINGLE**

**REMOVAL OF ORIGINAL SYSTEM**

1. Starting at turbo, remove the turbo band clamp; be sure to keep the turbo band clamp, as you will need it for installation of the new system.
2. Cut exhaust pipe in two places; first cut the down pipe next to the transmission and second on front of the muffler. Spray the rubber hangers with WD-40 or Loosen-All and then pry hanger out of rubber hanger and remove the factory exhaust from the truck. **(Note: a sawzall or hacksaw is the preferred method of cutting exhaust). Be sure to keep all the rubber hangers, as some of these will be used in the installation of the new system.**

**INSTALLATION INSTRUCTIONS**

1. Install #19411 pipe using stock turbo band clamp. Snug the flange down with clamp until it will hold pipe but pipe can still be moved.
2. Install pipe #19412 and clamp hanger #CH45.
3. Temporarily hang muffler in factory rubber hangers.
4. Now that the muffler is hung in truck, measure from rear of pipe #19412 to the front of muffler, this is the cut length of pipe #19413. **(Note: be sure to allow for tubing connections approx 4", also make sure to cut pipe #19413 from non-expanded end).**
5. Install pipe #19413 and clamp hanger #CH46 into 2<sup>nd</sup> rubber hanger, then install muffler on factory rubber hangers. Put on the clamps, snug the clamps down so they will hold pipes and muffler but the pipes and muffler can still be moved with some effort.
6. Install tail pipe #19416 into outlet of muffler and out on the right side of truck using factory rubber hangers.
7. Install clamp on tail pipe #19416. Snug the clamp down so they will hold the pipe but the pipe can still be moved with some effort.
8. **Check for clearances, i.e., brake lines may have to be moved, or e-brake cables as well as axle vent tube**, also check to make sure that the exit tail pipe is level with truck.
9. Starting at #19411, tighten turbo band clamp then starting at front clamp, work your way to the back connection on right side of truck, tightening the clamps as you go. **(Note: a mig weld should be applied to clamp connections for added security). DO NOT WELD CLAMPS.**

**Note: Universal converter adapter kit #4000 is required on all converter-equipped models.**

[www.flopro.com](http://www.flopro.com)

**Technical Support: 1 800 762 4286 or email, [techsupport@flopro.com](mailto:techsupport@flopro.com)**