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**FRONT SPLASH GUARDS
FOR RAM TRUCKS
W/ OE FENDER FLARES**

AEV30120AA
Last Updated: 06/28/16

INSTALLATION GUIDE



PLEASE READ BEFORE YOU START

TO GUARANTEE A QUALITY INSTALLATION, WE RECOMMEND READING THESE INSTRUCTIONS THOROUGHLY BEFORE BEGINNING ANY WORK. THESE INSTRUCTIONS ASSUME A CERTAIN AMOUNT OF MECHANICAL ABILITY AND ARE NOT WRITTEN NOR INTENDED FOR SOMEONE NOT FAMILIAR WITH AUTO REPAIR.

INCLUDED PARTS	QTY	REQUIRED TOOLS
Front Splash Guards	2	Common Hand Tools
M6 x 35mm Hex Head Bolts	2	Right Angle Drill Motor
M6 Hex Nuts	2	5/16-in. Drill Bit
#10 x 1.5" Hex Head Bolts	6	Utility Knife
#10 Washers	6	Eye Protection
M6 x 18mm Washers	4	



FRONT SPLASH GUARD INSTALLATION

1. Drill out the holes on each Splash Guard to remove excess material using a 5/16-in. drill bit.
2. Remove the three (3) bolts attaching the flare to fender panel and discard (Fig. 1).
3. Position the Splash Guard to fender flare aligning all three (3) hole locations.
4. Loosely install a #10 x 1.5" bolt with #10 washer to each location (Fig. 2). It is recommended to begin at top location and loosely install all fasteners and obtain best guard to body fit before tightening all fasteners — **HAND TIGHTEN ONLY. DO NOT USE POWER TOOLS.**

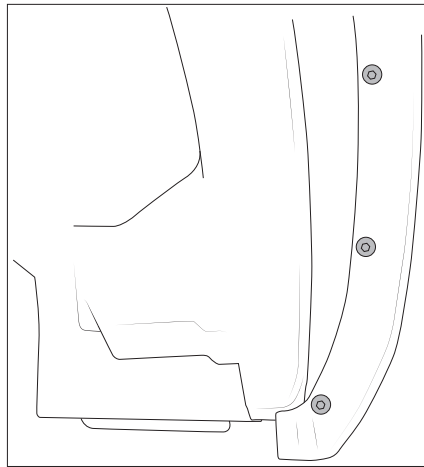


Figure 1

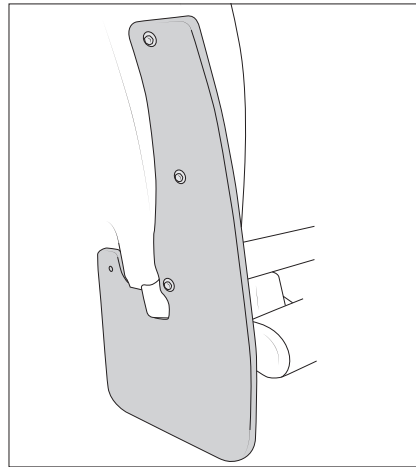


Figure 2

5. Position the lower inside edge of the guard behind the modified liner.
6. Using the guard as a template, drill a 5/16-in. hole through the liner.
7. Insert an M6 x 35mm bolt with M6 x 18mm washer through the liner and guard and secure with another M6 x 18mm washer and M6 hex nut behind the Splash Guard (Fig. 3).
Torque ONLY THIS BOLT to 5 ft-lbs/60 in-lbs. DO NOT USE POWER TOOLS.

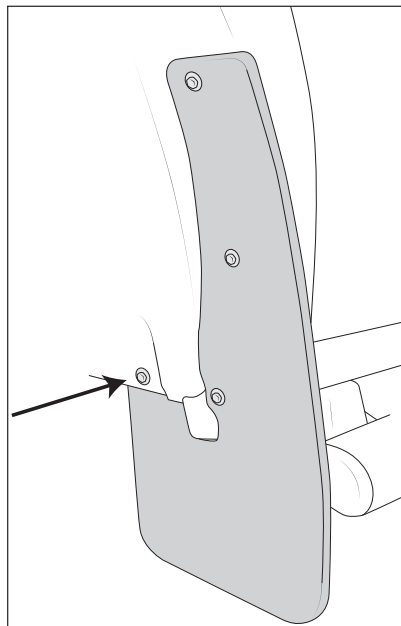


Figure 5



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**REAR SPLASH GUARDS
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INCLUDED PARTS	QTY	REQUIRED TOOLS
Rear Splash Guards	2	Common Hand Tools
#10 x 1.5" Hex Head Bolts	4	Right Angle Drill Motor
#10 Washers	4	5/16-in. Drill Bit
M6 x 35mm Hex Head Bolts	4	Utility Knife
M6 Hex Nuts	4	Eye Protection
M6 x 18mm Washers	8	



REAR SPLASH GUARD INSTALLATION

1. Drill out the hole locations on each Splash Guard to remove excess material using a 5/16-in. drill bit.
2. Remove and discard the two (2) bolts attaching the flare to fender panel (Fig. 1).

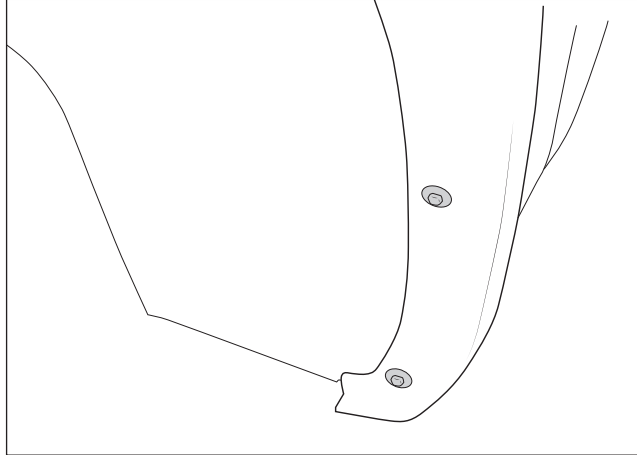


Figure 1

3. Position the Splash Guard to fender flare aligning the two (2) hole locations.
4. Loosely install #10 x 1.5" bolts with #10 washers to each location (Fig. 2). It is recommended to begin at top location and loosely install all fasteners and obtain best guard to body fit before tightening all fasteners – **HAND TIGHTEN ONLY. DO NOT USE POWER TOOLS.**
5. Using the guard as a template, drill two (2) 5/16-IN. holes through the fender liner
6. Install M6 x 35mm bolts with M6 x 18mm washers through the guard and liner. Secure with another M6 x 18mm washer and M6 hex nut on the back side (Fig. 3).
Torque ONLY THESE BOLTS to 5 ft-lbs/60 in-lbs. DO NOT USE POWER TOOLS.

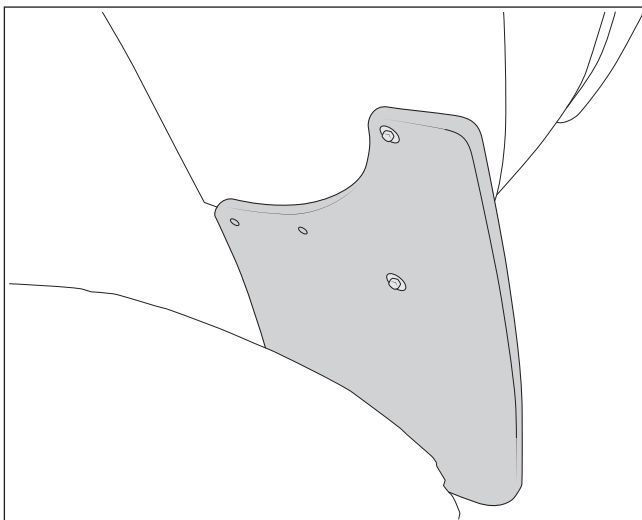


Figure 2

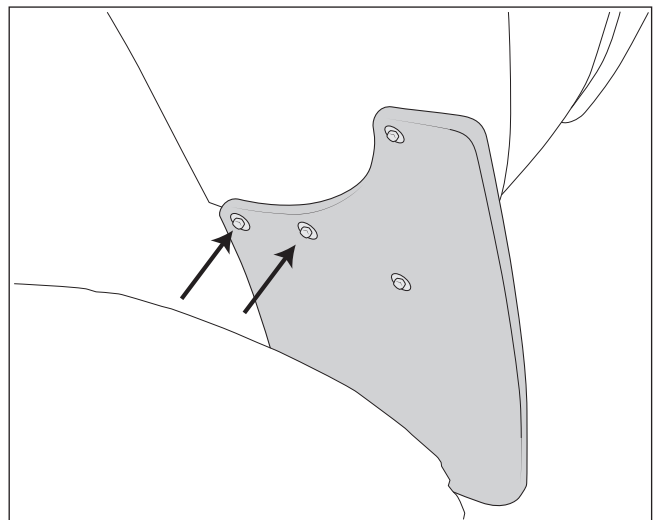


Figure 3



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**REAR SPLASH GUARDS
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INCLUDED PARTS	QTY	REQUIRED TOOLS
Rear Splash Guards	2	Common Hand Tools
1/4" x 1.5" Hi-lo Thread Hex Bolts	8	Right Angle Drill Motor
M6 x 35mm Hex Bolts	4	8mm Drill Bit
M6 Hex Nuts	4	5mm Drill Bit
M6 x 18mm Washers	16	Grease Pencil or Scribe
		Eye Protection



REAR SPLASH GUARD INSTALLATION

1. Drill through the holes on each Splash Guard to clear excess material using an 8 mm drill bit.
2. Hold the Splash Guard in place obtaining the best fit to the fender flare ensuring the bottom edge is parallel to the ground.
3. Drill a 5 mm hole at location 1 (Fig. 1).
4. Loosely install a 1/4" x 1.5" Hi-Lo thread bolt with washer into location 1.
5. Ensuring that the bottom edge of the Splash Guard is still parallel with the ground, drill 8 mm holes through the fender liner at locations 2 and 3 (Fig.2).
6. Insert an M6 x 35 mm bolt with washer through the Splash Guard and fender liner. Install an M6 nut with washer behind the fender liner **FINGER TIGHT**.

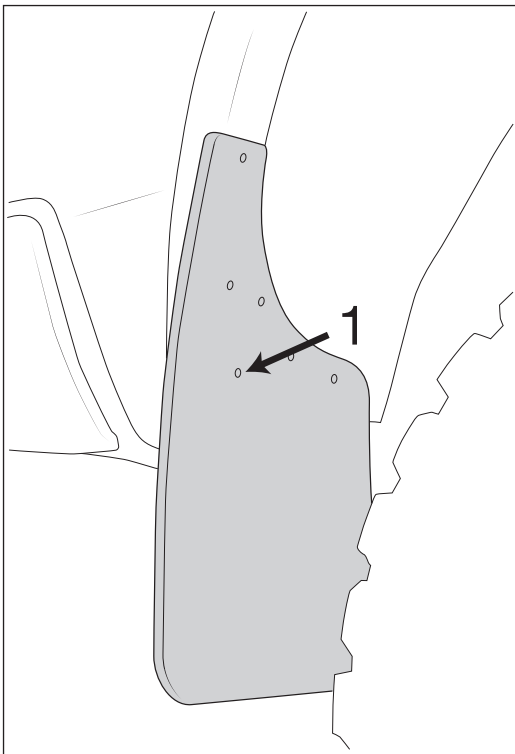


Figure 1

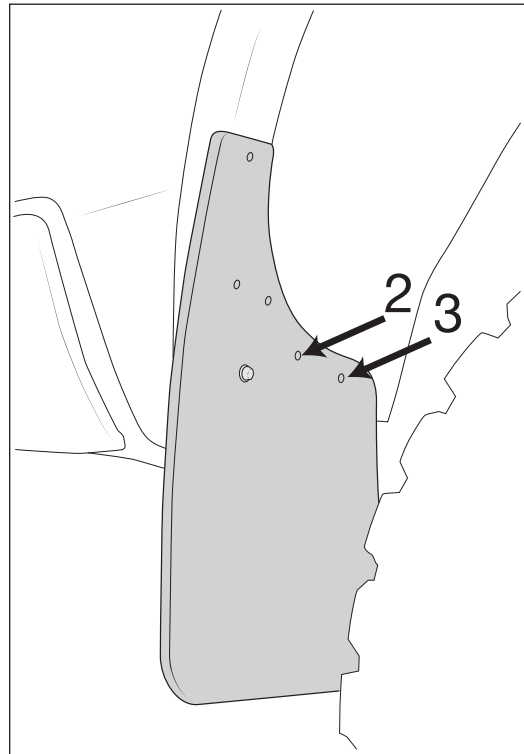


Figure 2



7. Hold the Splash Guard to the fender flare to obtain the best fit. Using the Guard as a template drill 5 mm holes at locations 4, 5, and 6 (Fig. 3).
8. Loosely install a 1/4" x 1.5" Hi-Lo thread bolt with washer into locations 4,5, and 6.
NOTE: These bolts have a self-tapping thread specific for this application. **DO NOT USE POWER TOOLS.**
9. Hand tighten hardware at location 1, 4, 5, and 6. **DO NOT USE POWER TOOLS.**
10. Tighten hardware at locations 2 and 3. Torque to 5 ft-lbs (60 in-lbs).

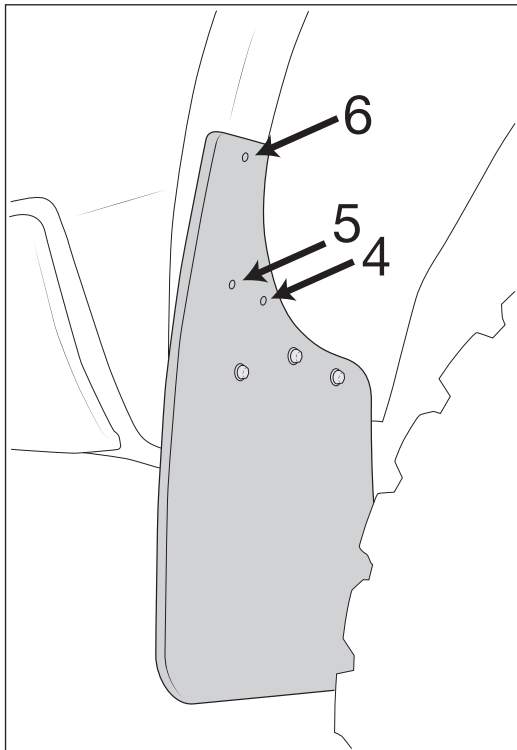


Figure 3

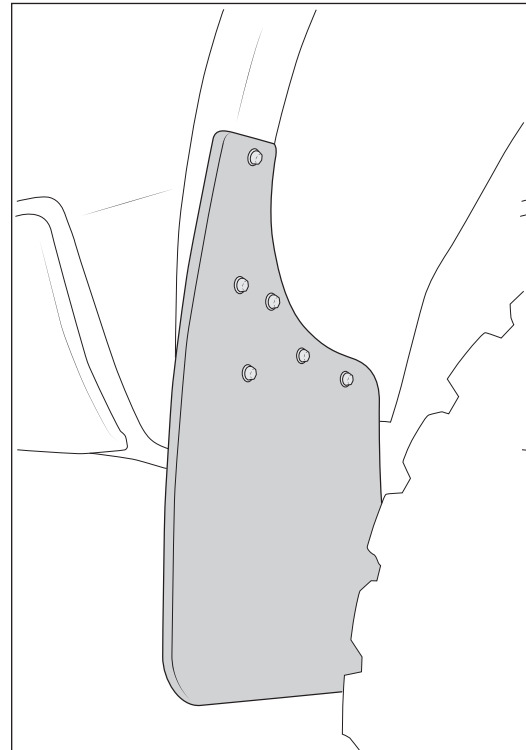


Figure 4